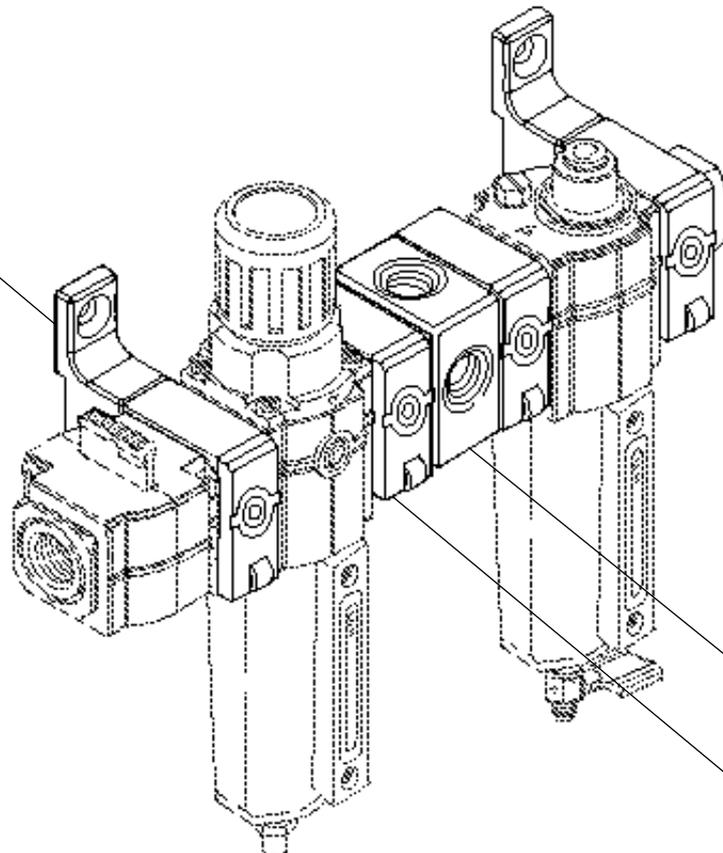


**EXCELON® 73  
Accessories  
Components for Modular Installation**

- Combination connectors
- Panel and wall mounting
- Pipe adapters, porting block, manifold block
- Pressure switch



Quikclamp and Wall Mounting Bracket



Quikmount Pipe Adapters

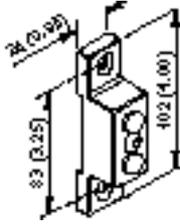
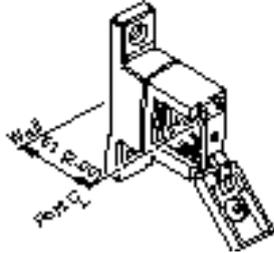
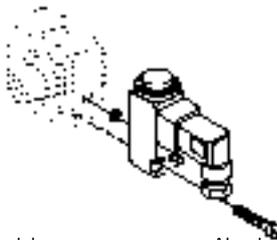
Porting Block

Quikclamp



<p><b>Wall Mounting Bracket</b></p> <p>Use to secure 73 series units (except the T73 Shut-Off Valve) to a wall, machine panel or other flat surface.</p> <p>Dimensions mm (inches)</p> <p>Material: Steel</p> <p>Part number: 4424-50</p>	<p><b>Tamper Resistant Cover &amp; Seal Wire</b></p> <p>Install on the adjusting knob of regulators and filter/regulators to help prevent unauthorized adjustment to the pressure setting. Cover can be locked in place with up to four customer supplied padlocks. Maximum diameter of the padlock shackle is 8 mm (5/16"). If desired, the following lockout hasp accessory can be used with the cover.</p> <p>Material: Acetal plastic</p> <p>Part number: 4455-51</p>	<p><b>Service Life Indicator Conversion Kits</b></p> <p>For F73 General Purpose and F73 Oil Removal Filters. Allows addition of the service life indicator in the field.</p> <p>Material: Transparent nylon</p> <p>Part number (visual): 5797-50</p> <p>Material: Aluminum</p> <p>Part number (electrical): 4020-51R</p>	<p><b>Ø 50 mm (1/2") Gauge</b></p> <p>Materials: Steel or plastic case, Brass connection</p> <p>R1/8 Connection</p> <table border="1"> <thead> <tr> <th>Part number</th> <th>Range</th> </tr> </thead> <tbody> <tr> <td>18-013-011</td> <td>4 bar (60 psig)</td> </tr> <tr> <td>18-013-013</td> <td>10 bar (140 psig)</td> </tr> <tr> <td>18-013-014</td> <td>25 bar (360 psig)</td> </tr> </tbody> </table> <p>R1/4 Connection</p> <table border="1"> <thead> <tr> <th>Part number</th> <th>Range</th> </tr> </thead> <tbody> <tr> <td>18-013-266</td> <td>4 bar (60 psig)</td> </tr> <tr> <td>18-013-260</td> <td>10 bar (140 psig)</td> </tr> <tr> <td>18-013-267</td> <td>17 bar (300 psig)</td> </tr> </tbody> </table> <p>1/4 NPT Connection</p> <table border="1"> <thead> <tr> <th>Part number</th> <th>Range</th> </tr> </thead> <tbody> <tr> <td>18-013-208</td> <td>4 bar (60 psig)</td> </tr> <tr> <td>18-013-209</td> <td>10 bar (140 psig)</td> </tr> <tr> <td>18-013-210</td> <td>17 bar (300 psig)</td> </tr> </tbody> </table>	Part number	Range	18-013-011	4 bar (60 psig)	18-013-013	10 bar (140 psig)	18-013-014	25 bar (360 psig)	Part number	Range	18-013-266	4 bar (60 psig)	18-013-260	10 bar (140 psig)	18-013-267	17 bar (300 psig)	Part number	Range	18-013-208	4 bar (60 psig)	18-013-209	10 bar (140 psig)	18-013-210	17 bar (300 psig)
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<p><b>Neck Mounting Bracket and Panel Nut</b></p> <p>For R73 regulators and B73 filter/regulators.</p> <p>Dimensions mm (inches)</p> <p>Materials: Steel bracket, zinc nut</p> <p>Part number: 4461-50</p>	<p><b>Lockout Hasp</b></p> <p>Use with the tamper resistant cover or the 73 Lockout Valves to provide six padlock lockout capability. Locking holes accommodate padlock shackle up to 8 mm (5/16").</p> <p>Materials: High-tensile plated steel with red vinyl coating to resist rust</p> <p>Part number: 54547-01</p>	<p><b>Lubricator Quick Fill Nipple</b></p> <p>Materials: Steel</p> <p>Part Number: 18-011-024</p>	<p><b>Exhaust Port Silencer and Diffuser</b></p> <p>For T73T Shut-Off Valve</p> <p>Description: Silencer Diffuser</p> <p>Material: Brass Acetal plastic</p> <p>Part Number: MS000A 54463-01</p>																								
<p><b>Panel Nut</b></p> <p>Use to panel mount R73 regulators and B73 filter/regulators.</p> <p>Material: Zinc</p> <p>Part Number: 5191-88</p>	<p><b>Seal Wire</b></p> <p>Use as a replacement wire for the tamper resistant cover.</p> <p>Material: Steel</p> <p>Part Number: 2117-01</p>																										



<p><b>Quikclamp</b></p> <p>Use with all 73 and 74 Series Products to provide modular installation capability. Flanges on the products slide into V grooves in the Quikclamp. Two face-sealing o-rings in the Quikclamp provide a positive seal when the clamp is closed and the captive screw is tightened. A Quikclamp adds 13,6 mm (0.54") to the overall length of a combination unit. Tighten screw with a 4 mm (5/32") hex or T25 Torx wrench.</p>  <p>Material: Zinc                  Quikclamp part number: 4314-51                  O-ring kit part number: 4384-770</p>	<p><b>Quikclamp Wall Mounting Bracket</b></p> <p>Use with the Quikclamp to provide secure mounting to a wall, machine panel or other flat surface. Use 6 mm (No. 12) screws to mount bracket to wall.</p>  <p>Material: Zinc                  Part number: 4313-50</p>	<p><b>Subbase Mounted Pressure Switch</b></p> <p>Monitors air pressure and provides an electrical output when the pressure drops below or exceeds an adjustable preset pressure. Installs between two Quikclamps. Also provides three additional 1/4" outlets for auxiliary air. A Subbase Mounted Pressure Switch adds 33 mm (1.30") to the overall length of a combination unit.</p>  <p>Specifications                  Maximum Pressure: 20 bar (300 psig)                  Maximum Temperature: 80°C (175°F)                  Adjustable Range: 2 to 10 bar (30 to 150 psig)                  Shipped from factory preset at 6,2 bar (90 psig).                  Maximum Voltage: 240V ac/dc                  Maximum Current: 5 Amp                  Hysteresis at Midpoint: 12%                  Materials: Zinc subbase, Aluminum switch                  Part number: Auxiliary port thread                  4346-50 1/4" PTF                  4346-51 1/4" ISO Rc                  4346-52 1/4" ISO G</p>	<p><b>Manifold Block</b></p> <p>Installs with Quikclamps. Ports are threaded 3/4" pipe to provide manifolding capability for up to three components.</p>  <p>Material: Zinc                  Part number: Side port threads                  4328-51 3/4" PTF                  4328-53 3/4" ISO G                  4328-52 3/4" ISO Rc</p>
<p><b>Quikmount Pipe Adapters</b></p> <p>Use with the Quikclamp to provide threaded connections to the system piping. Each pipe adapter adds 18 mm (0.71") to the overall length of a combination unit (each kit contains one adapter).</p>  <p>Material: Aluminum                  Part number: Port size and thread                  Quantity of one                  4315-01 1/4" PTF                  4315-02 3/8" PTF                  4315-03 1/2" PTF                  4315-04 3/4" PTF                  4315-05 1/4" ISO Rc                  4315-06 3/8" ISO Rc                  4315-07 1/2" ISO Rc                  4315-08 3/4" ISO Rc                  4315-09 1/4" ISO G                  4315-10 3/8" ISO G                  4315-11 1/2" ISO G                  4315-12 3/4" ISO G</p>	<p><b>Quikclamp and Wall Mounting Bracket</b></p> <p>See preceding paragraphs for descriptions and dimensions.</p>  <p>Material: Zinc                  Part number: 4314-52</p>	<p><b>Transition Connector</b></p> <p>Enables connection of Excelon 72 to 74 units. A transition connector adds 1,5mm (0.06") to the overall length of a combination unit.</p>  <p>Material: Aluminum                  Part Number: 4417-01</p>	
<p><b>Porting Block</b></p> <p>Installs between two Quikclamps to provide three additional 1/4" outlets for auxiliary air. A Porting Block adds 33 mm (1.30") to the overall length of a combination unit.</p>  <p>Material: Zinc                  Part number: Auxiliary port size and thread                  4316-02 1/4" PTF                  4316-04 1/4" ISO Rc                  4316-06 1/4" ISO G</p>	<p><b>Replacement Pressure Switch</b></p> <p>Use only with the pressure switch subbase. Cannot be used with the standard porting block.</p>  <p>Material: Aluminum                  Pressure switch part number: 4346-01                  Replacement connector: 4346-01R</p>		



### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where *pressures* and *temperatures* can exceed those listed under '**Technical Data**'.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult Norgren.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

**System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.**

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.